

# Graphene Growth Mechanisms and the Application of Graphene in Strain Gauges

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# Abstract

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Goal: Fabricate a highly sensitive graphene-based strain gauge

Project duration so far: 4 weeks

Not only sensitivity, but also consistency in piezo resistive response

Most consistent gauge factor so far has been around 3.8

# Graphene

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Graphene: tape-like, 2-D honeycomb lattice of carbon atoms

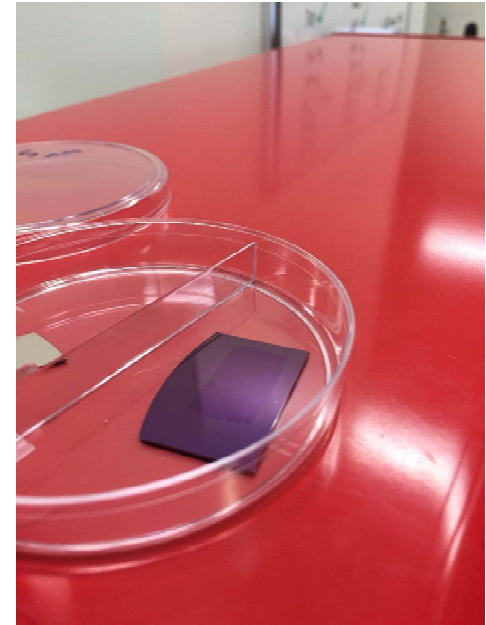
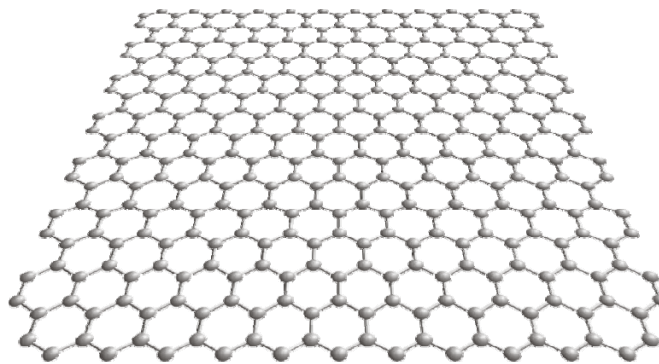
Sp<sup>2</sup> (three bonds) hybridized carbon atoms

Isolated/characterized 2004

Impressive electrical and physical properties

Several applications:

1. Energy Storage
2. Ultrafiltration
3. Touchscreens
4. Strain Gauges



# Piezo Resistivity/Gauge Factor

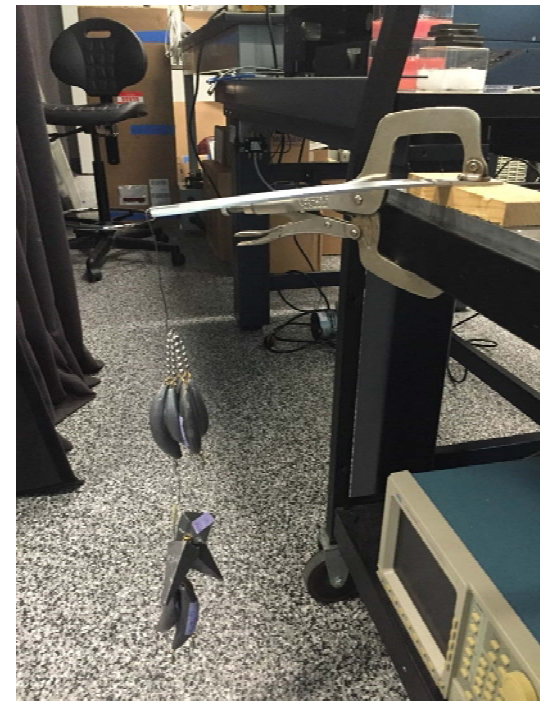
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Piezo resistivity: As the material is strained, its resistance changes.

Gauge Factor: Ratio of change in resistance to strain

High Sensitivity:

1. Small strain put on graphene
2. Large increase in resistance
3. High gauge factor



# ICP CVD

Inductively Coupled Plasma Chemical Vapor Deposition

Top Column: Generate plasma

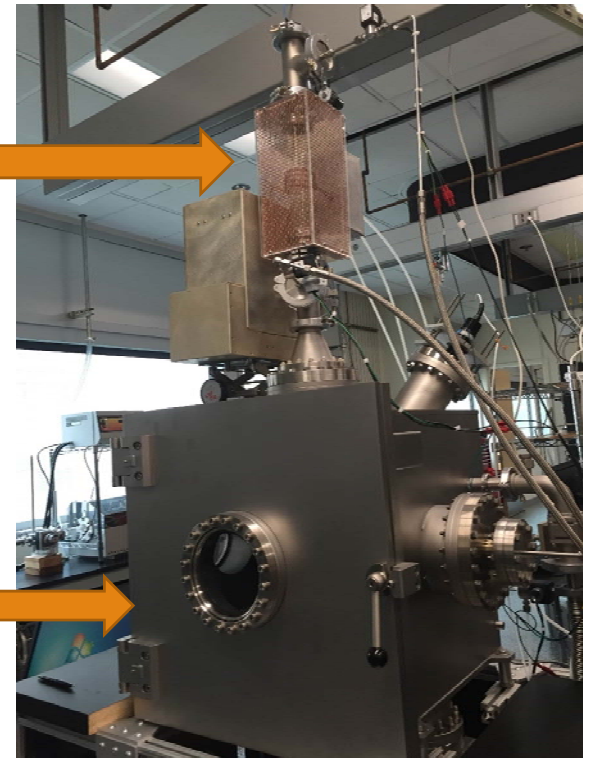
Bottom Chamber: Grow graphene

1. Gasses flow into column
2. Electrons pulled away by power in inductor
3. Gasses enter chamber as ions
4. Carbon bonds with ready-made catalyst coating on substrate

Column



Chamber



# ICP CVD: Roles of Gasses

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$C_2H_2$  or  $CH_4$ : Carbon Precursor; Supplies carbon for graphene growth

$Ar_2$ : Inert; non-reactive; controls back pressure of system

$H_2$ : Dehydrogenation; pulls hydrogen from carbon precursor.

# ICP CVD: Parameters

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Plasma Power

Plasma Duration

Gas Species

Gas Partial Pressures

Back Pressure

Growth Temperature

Anneal Time

Catalyst Type/Thickness

Cleanliness of Quartz Tube

# Materials

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SiO<sub>2</sub> substrate

Cu/Ni Catalyst coating

PMMA/Spin coater/pipette

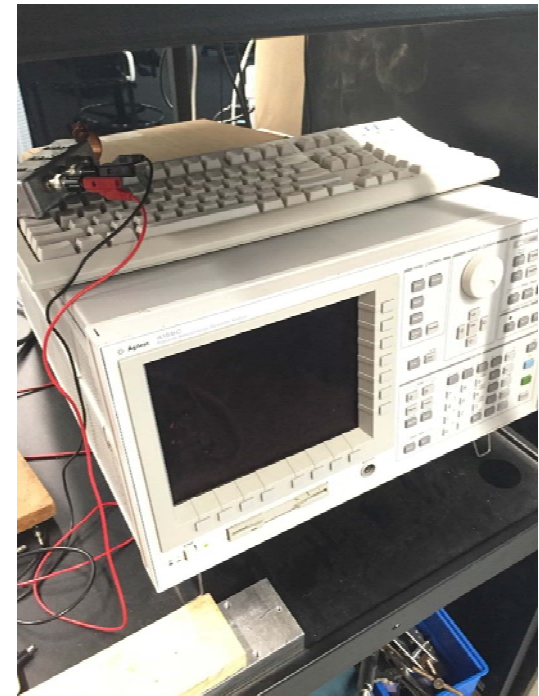
PET Thermoplastic

FeCl<sub>3</sub> etchant

Heating surface

Ag epoxy/Cu wire

SPA

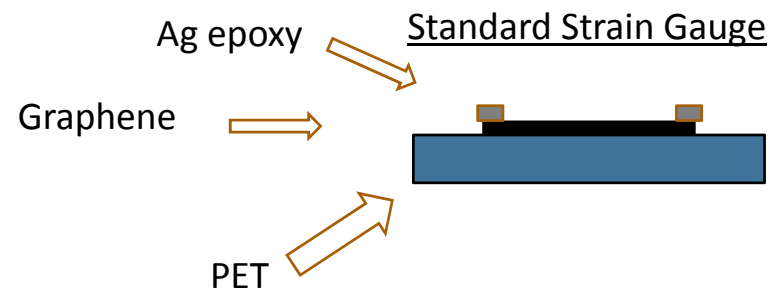
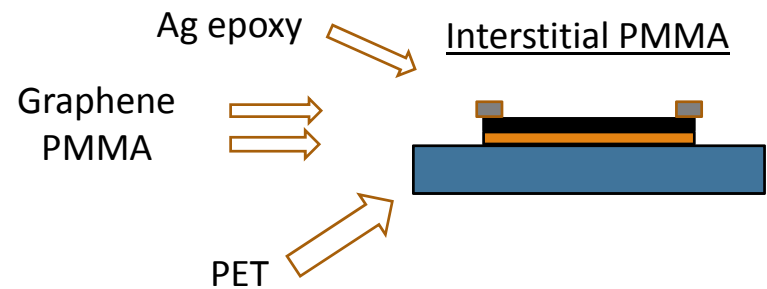




# Methods

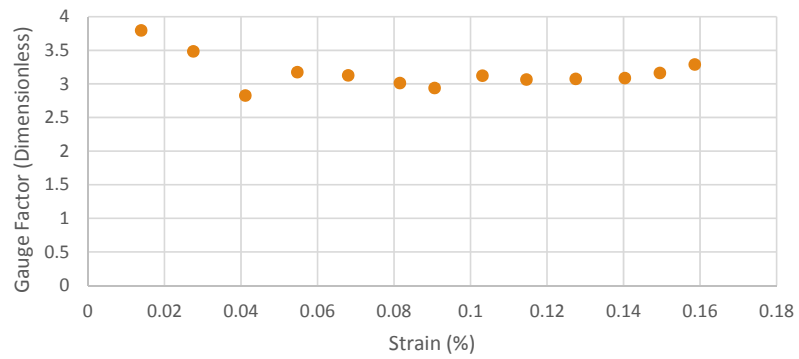
Most Successful Sample Procedure:

- I. 135  $\mu$ L PMMA spin-coated
- II. Heated 135  $^{\circ}$ C, 3 mins
- III. 20  $\mu$ L PMMA dripped
- IV. Three PET strips laid
- V. Heated 135  $^{\circ}$ C, 20 mins
- VI. Scratches made between strips
- VII. Etched in FeCl<sub>3</sub> for 24 hours
- VIII. Dried naturally/heating
- IX. Fabricated and tested gauges

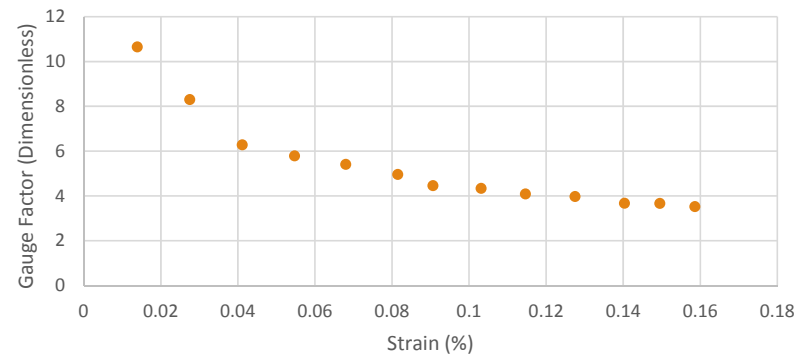


# Results

Interstitial PMMA



Standard Strain Gauge



# Discussion

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Initial sensitivity:

1. Initial Compression
2. Initial Tension

Almost all gauges non-flat prior to testing

Small G.F: Change in Resistance doesn't compensate for increase in strain

# Conclusion

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Interstitial PMMA: Most consistent with highest G.F of 3.8

Small gauge factors consistent with industry foil-based gauges

Source of error: Fabrication Technique

Future Research:

1. Effect of Graphene quality + Number of layers
2. Enhance fabrication method

# Questions?

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# References

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Losurdo, M., M. Giangegorio, P. Cappezzuto, and G. Bruno. "Graphene CVD Growth on Copper and Nickel: Role of Hydrogen in Kinetics and Structure." *PCCP* (2011): 8. Web.

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# Acknowledgements

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